



DL TT series

Front Facing Modular type machine with Twin Spindle, Twin Turret and Gantry Robot.

[] : option

SPECIFICATIONS		UNIT	DL 24TTGA	DL 24TTGB	
Machine	Swing over Bed(Max. swing dia.)	mm	500	500	
	Max. Turning Dia.	mm	250	250	
	Max. Turning Length	mm	150	150	
	Max. Spindle Speed	rpm	4,000	3,500	
	Spindle Bore diameter	mm	76	86	
	Standard Chuck Size	inch	8"	10"	
	Main Spindle Motor(Cont./30min)	kw	11/15	15/18.5	
	X/Z axis travel	mm	190 / 200	190 / 200	
	Guideway Type(X/Z)	-	BOX Guide	BOX Guide	
	X/Z axis rapid traverse rate	m/min	20 / 24	20 / 24	
	Turret Index Type	-	Servo,BMT	Servo,BMT	
	Max. No. of Tools	ea	10	10	
	Boring bar diameter	mm	40	40	
	Machine Weight	kgf	7,200	7,200	
	Floor Space	Height	mm	3,446	3,446
		Length	mm	4,290	4,290
		Width	mm	2,271	2,271
	Power Capacity	kVA	50	50	
	Controller	-	F0i-TF	F0i-TF	
	TYPE	-	GANTRY	GANTRY	
NO. OF FEED AXIS	axis	3 SERVO	3 SERVO		
WORKING SIZE	mm	"OD Φ 250*1500L / ID Φ 250*100L"	"OD Φ 250*1500L / ID Φ 250*100L"		
LOADER	MAX. HANDLING WEIGHT	Kgf	8+8	8+8	
	A/B/C - AXIS SPEED	m/min	127/76/52	127/76/52	
	A/B/C - AXIS STROKE	mm	3690/700/260	3690/700/260	
	LO/UNLOADER TIME	sec	within 10	within 10	